

Work Order ID 56421

February 23, 2010 12:37:09 PM



Page 1

Item ID: D3765-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Clevis

Start Date: 25/02/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 05/03/2010 Req'd Qty: 20.00



Customer:

Reference:

SA 10.02.23

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3765	Rev A

100

0.00



DOOSAN LATHE

Doosan

Memo

0.00

Doosan Lathe

1- Turn as per Folio FA744 Rev: *A* & Dwg D3765 Rev: *A* C 2-Deburr
per dwg D3765
SA 10/02/28

25 *Ø*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 10/02/28

25 *Ø*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SA 10/03/01

25 *Ø*



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Item ID: D3765-1 Accept  Setup Start 
Revision ID: Stop 
Item Name: Clevis
Start Date: 25/02/2010 Start Qty: 20.00  Cust Item ID:
Required Date: 05/03/2010 Req'd Qty: 20.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.00	MS 10/03/04			(X25)	Ø		
140  QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00	BK 10-03-4			(25)			
150  Packaging Packaging	Identify as per dwg & Stock Location <u>250</u> Memo	0.00 0.00				10-3-4	(25)	SP	

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/11 JF

ME
10-35

Picklist Print

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Work Order ID: 56421



Parent Item: D3765-1



Parent Item Name: Clevis

Start Date: 25/02/2010

Required Date: 05/03/2010

Comments: IPP Rev:A New Issue 08-05-05 JLM Verified By:EC
IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

Start Qty: 20.00

Required Qty: 20.00

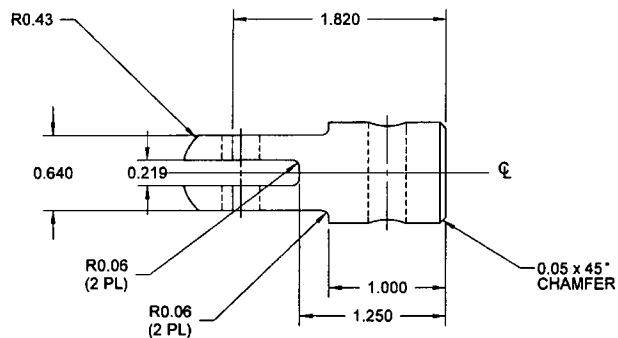
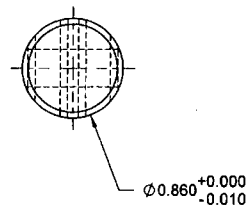
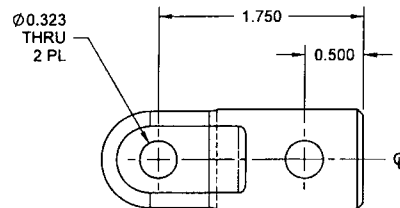
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6R1.000		Purchased	No			100	f	53.0524	3.9474			



ROUND BAR 1.00"

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	53.0524	
108876	8.355	
110966	11.6274	
113457	33.07	

5 PF SA 10/02/28



D3765-1 CLEVIS

w/o 56421

RELEASED
08-06-16

- NOTES:**
 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC. M6061T6R)
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.07 lbs

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	HS	D3765	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	CLEVIS	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	